

CLAIMS

1. A box in cardboard or a similar material for medicines or other products, including an additional compartment — for an information sheet relative to the packaged product - separated with respect to the main
5 compartment by a dividing wall, said box being defined by four sections forming two opposite faces (1 and 5) and two opposite sides (3 and 7) and by an appendage (9) for gluing to the inside of one (7) of the sides, as well as two closing walls (15 and 17), characterized in that:

- one (1) of the two faces presents an opening (19) and is devoid of a
10 closing wall;

- and the glued appendage (9) is shaped approximately like the side (7) to which it is glued and extends to form both the dividing wall (11) that is shaped like a face and is internally adjacent to said face (1) equipped with an opening (19), and a successive appendage (13) destined to be positioned
15 inside and against the other (3) of said two sides (3 and 7).

2. A box according to claim 1, characterized in that one (17) of said closing walls extends from the dividing wall (11).

3. A box according to claim 1, characterized in that one (117) of said closing walls extends from the face (5) opposite to the face (1) equipped with
20 the opening (19).

4. A box according to at least claim 1, characterized in that said opening (19) of said face (1) is defined by an incomplete cut line for securing at least a portion (1Y) of the material covering the opening (19), the portion (1Y) of which must be removed to allow the action of extracting the sheet-like contents
25 of said additional compartment to be effected through the opening (19).

5. A box according to at least one of the previous claims, characterized in that the information sheet is repeatedly folded, stabilized in the folded position, and lightly glued to the cardboard material of the box.

6. A box according to claims 4 and 5, characterized in that said
30 information sheet is glued to said portion (1Y) that must be removed to allow extraction of said sheet.

7. A box made of cardboard or a similar material including an additional separate compartment, the whole as described above and represented in the enclosed drawings by way of example.

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8. A procedure for the automated production of a box according to at least one of the previous claims, characterized in that it includes, in the formation of the punched part for the box, the creation of a dividing wall (11) and of a contiguous appendage (13), destined to create a stabilizing flap for
5 said wall.

9. A procedure according to claim 8, characterized in that said dividing wall (11) is formed as an extension of the flap (9) destined to be glued for making the body of the box.

10. A procedure according to at least one of the claims 8 and 9, characterized in that the information sheet (F) is folded, stabilized with a tear-off adhesive and fed – after light gluing – during making of the box for gluing onto one of the walls of the additional compartment, during the paper-product machining processes.

11. A procedure according to at least one of the claims 8 to 10, characterized in that in the external face (1) an opening (19) is formed having a portion (1Y) held on by anchoring sections that can be torn to allow removal of
15 said portion (1Y).

12. A procedure according to at least claim 11, characterized in that the sheet (F) is glued to the inside surface of said portion (1Y).

20 13. A procedure as described and for the indicated purposes.

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